ROTATED INSERT

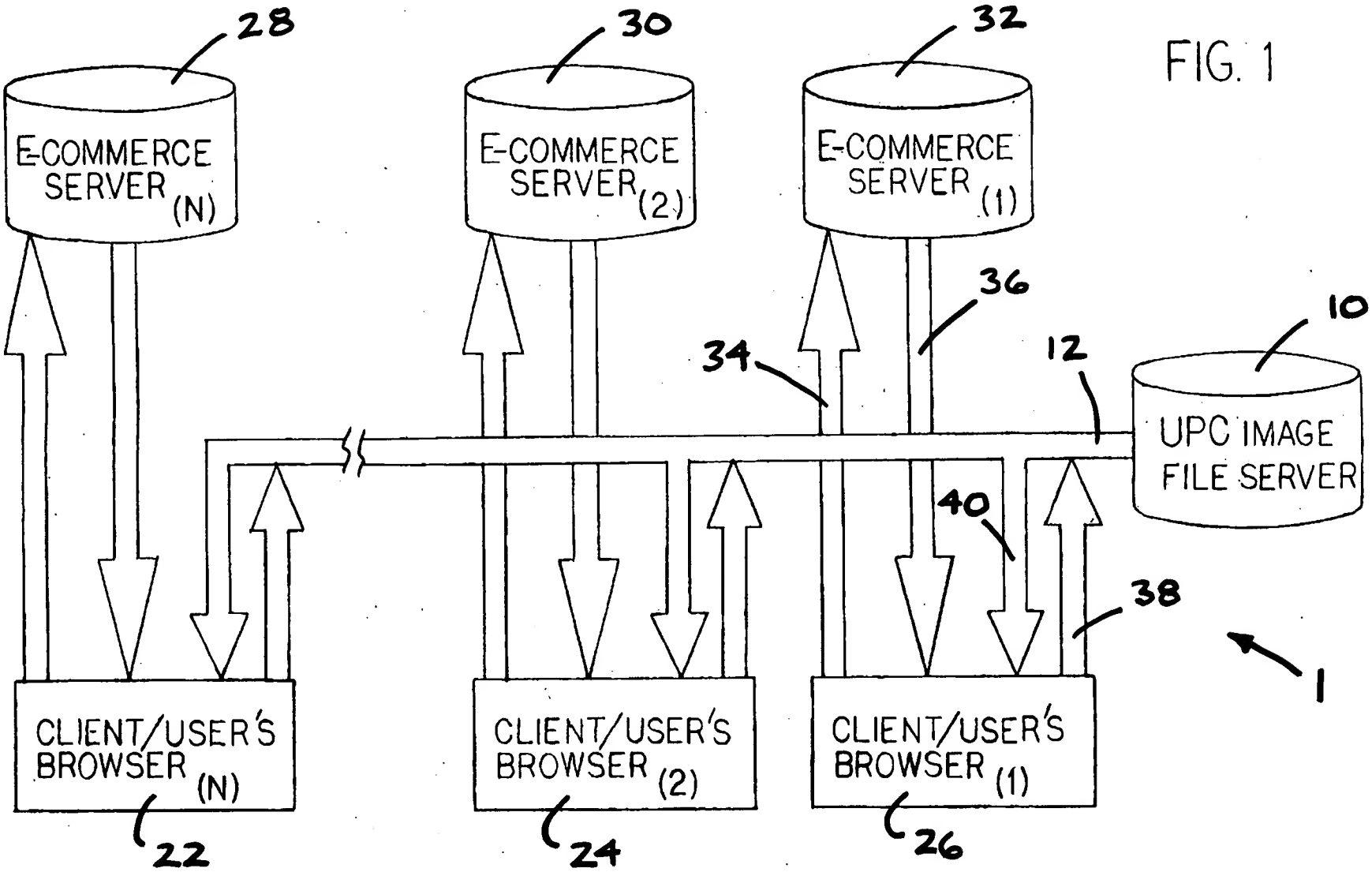

FIG. 1